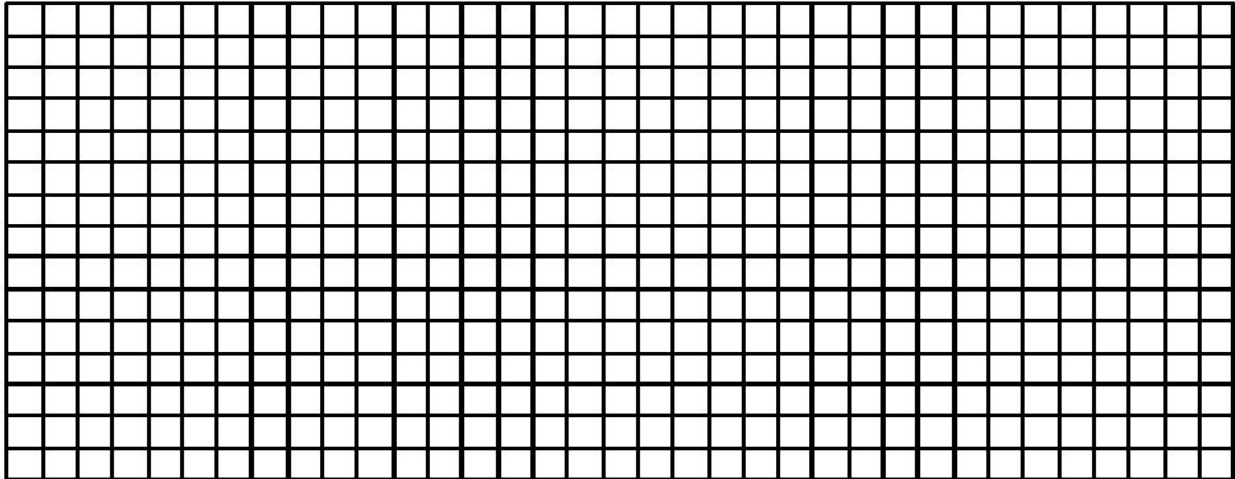


UDC 2500 Setpoint Profile
Setpoint Program

Program record sheet

Draw your ramp/soak profile on the record sheet shown in Figure 4-4 and fill in the associated information in the blocks provided. This will give you a permanent record of your program and will assist you when entering the Setpoint data.



Prompt	Function	Segment	Value	Prompt	Function	Segment	Value
STRSEG	Start Seg.			SG4 TI	Soak Time	4	
ENDSEG	End Seg.			SG5 RP	Ramp Time	5	
RP UNIT	Engr. Units for Ramp			SG6 SP	Soak SP	6	
RECYCL	Number of Recycles			SEG6 TI	Soak Time	6	
SOKDEV	Deviation Value			SG7 RP	Ramp Time	7	
PG END	Controller Status			SG8 SP	Soak SP	8	
STATE	Program Controller State			SG8 TI	Soak Time	8	
TO BEGIN	Reset SP Program			SG9 RP	Ramp Time	9	
PV STRT	Program starts at PV Value			SG10 SP	Soak SP	10	
SG1 RP	Ramp Time	1		SG10 TI	Soak Time	10	
SG2 SP	Soak SP	2		SG11 RP	Ramp Time	11	
SG2 TI	Soak Time	2		SG 12 SP	Soak SP	12	
SG3 RP	Ramp Time	3		SG12 TI	Soak Time	12	
SG4 RP	Soak SP	4					